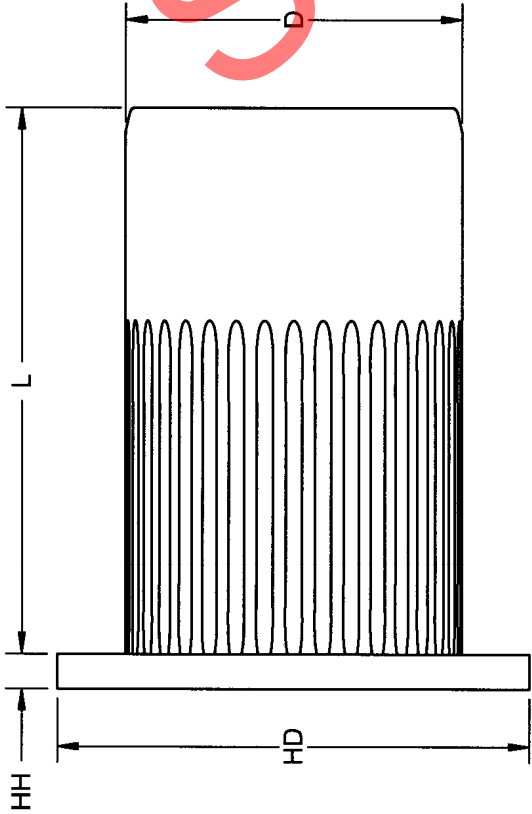


SPECIFICATION CONTROL DRAWING



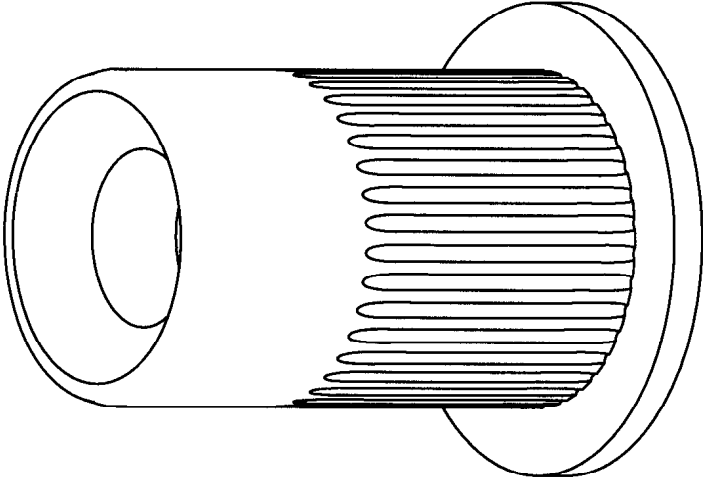
D3683-X INSERT

DART P/N	THREAD SIZE	"D" MAX	"HD" ±0.015	"HH"	"L" ±0.015	POSSIBLE SUPPLIERS
D3683-1	#10-32	Ø0.296	Ø0.415	0.030	0.475	AVIBANK MFG INC P/N: ALS7-1032-130
						ALS4-1032-130
						AKS7-1032-130
						AKS4-1032-130
						ATLAS ENGINEERING: AELS-1032-130
						SPAENAUER INC: 215-074

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NOTES:

- MATERIAL: C-1010 OR C-1008 STEEL
- FINISH: CAD PLATED PER QQ-P-416 TYPE II (GOLD) CLASS 2 WITH CLEAR PROTECTIVE COATING OR ZINC YELLOW PLATED PER ASTM-B633, FE/ZN 8, TYPE II WITH CLEAR PROTECTIVE COATING (OPTIONAL)
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A
- THREADS: UNIFIED, CLASS 2B PER ASME B1.1
- A CERTIFICATE OF CONFORMITY IS REQUIRED FROM THE MANUFACTURER TO VERIFY MATERIAL, FINISH, AND THREADS ARE PER THIS DWG



07-12-19 / M

A	NEW ISSUE	DC	07.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	DC		
DRAWN	DC		
CHECKED	BY		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.11.21		

DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
DRAWING NO.	D3683
TITLE	INSERT
REV. A	SHEET 1 OF 1
SCALE	NTS

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